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D4020-11

Job Sheet 183959



Part No: D4020-11

Job Qty: 8 ea

Part Name: End Mesh, Basket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/1/18

Job Tracking No:

Due Date: 10/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP RevA: new issue DD 09.11.26 verified by; EC IPP Rev:B as per dwg revA 10.03.15 verified by; EC IPP Rev:C 10.06.14 remove cut out from dxf, will be made when install on basket DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	8 pcs		10/12/18	0.04	0.97	Waterjet 1		<i>SCAS 10/1/18</i>
120	QC	8 pcs		10/12/18	0.00	0.00	QC8		<i>38</i>
130	Packaging	8 pcs		10/12/18	0.00	0.00	Packaging3		<i>9-89</i>
140	QC21-SA	8 Ea		10/12/18	0.00	0.00	QC21		<i>DAS</i>

Part Op 100 - 1-Cut as per Dwg D4020

Descriptions: 120 - ***CUT OUTS WILL BE CUT BY WELDERS WHEN INSTALL ON BASKET***

130 - LOCATION: WA004

140 - 1-Cut as per Dwg D4020 (Cut out for label will be cut when install on lid (D3914-041)

21
9-89 NOV 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304EX0.75-16F	Expanded Metal Flat SS	21.5520 sf (2.694 ea)	100-Waterjet	<i>5093684</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M304EX0.75-16F	22	1,601	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Handle Plate	24.340Inches ± 0.030	24.370 24.310	<i>24.34</i>	
2	Handle Plate	2.880Inches ± 0.030	2.910 2.850	<i>2.880</i>	
3	Handle Plate	17.310Inches ± 0.030	17.340 17.280	<i>17.310</i>	
4	Handle Plate	15.500Inches ± 0.030	15.530 15.470	<i>15.500</i>	
5	Handle Plate	20.180Inches ± 0.030	20.210 20.150	<i>20.180</i>	

Plex 10/1/18 10:08 AM Dart.Gagnon.Michelle

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AEROSPACE

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Container No: S118078



Part: D4020-11

Job No: 183959

Serial No/Batch: S118078

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/14/18

NOVA 1 - 5018

DVT